

## Layered Process Audits (LPA)

### Training Overview:

This Layered Process Audit (LPA) course equips participants with the skills to plan, conduct, and sustain audits that ensure process compliance and consistency. Participants learn how to verify critical processes, reinforce standards, and prevent defects.

Through hands-on exercises and real-world application, participants develop audit checklists, conduct effective audits, and drive corrective actions. The course emphasizes measurable impact, including reduced variation, improved quality, and stronger process discipline.

### Training Objectives:

- Define Layered Process Audits and their role in quality systems
- Understand how LPAs differ from other audit types
- Develop audit schedules and assign responsibilities
- Create effective audit checklists focused on key processes
- Apply questioning and observation techniques during audits
- Document findings clearly and objectively
- Drive corrective actions from audit results
- Quantify savings from reduced defects and rework
- Connect audit results to operational performance
- Sustain audit programs through leadership engagement